



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3066-1

Job Sheet 186533



DAS
21
9-89

314

Part No: D3066-1

Job Qty: 300 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 11/30/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:B Now M6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	300 pcs		11/30/18	0.00	10.67	Waterjet - Flow		DAS 11/16/18
120	QC	300 pcs		11/30/18	0.00	0.00	QC8		NOV 19 2018 68
130	HandFinish	300 pcs		11/30/18	0.00	4.60	HandFinish1		D.R. 11/16/18
140	QC	300 pcs		11/30/18	0.00	0.00	QC7-2		CPC
150	Packaging	300 pcs		11/30/18	0.00	0.00	Packaging3		CPC
160	QC21-SA	300 Ea		11/30/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - 1-Cut as per Dwg D3066
Descriptions: 150 - *** STOCK IN STEP CELL ***

NOV 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	28.3500 sf (.0945 ea)	100-Waterjet - Flow - 1	5099480

5114804
5078583

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.080	28	103	0

2AC
88
98-8

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.128inches + 0.005 - 0.000	0.133 0.128		
2	Spacer	0.708inches ± 0.010	0.718 0.698		
3	Spacer	0.354inches ± 0.010	0.364 0.344		
4	Spacer	0.354inches ± 0.010	0.364 0.344		
5	Spacer	2.250inches ± 0.005	2.255 2.245		
6	Spacer	16.450inches ± 0.010	16.460 16.440		
7	Spacer	0.080inches ± 0.010	0.090 0.070		

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Container No: S128757



Part: D3066-1

Job No: 186533

Serial No/Batch: S128757

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/18/18

